

NOTES

1. ALL SURFACES TO BE FREE FROM DENTS, SCRATCHES, MARKS AND DISCOLOURATION

ISO 2768-c

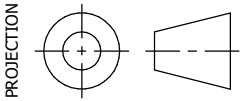
LINEAR DIM.	0.5 - 3	>3 - 6	>6 - 30	>30 - 120	>120 - 400	>400 - 1000
LINEAR TOL.	±0.2	±0.3	±0.5	±0.8	±1.2	±2


ANGLED FEATURE LENGTH	0 - 10	>10 - 50	>50 - 120	>120 - 400	>400
ANGULAR TOL.	±1°30'	±1	±0°30'	±0°15'	±0°10'

TOLERANCES UNLESS STATED	LINEAR ± SEE TABLE ANGULAR ± SEE TABLE°
ESTIMATED MASS	0.00 kg

MATERIAL & SPEC.	ALUMINIUM, 1050A
DIMENSIONS IN mm UNLESS STATED	DRAWING CONFORMS TO BS 8888 TOLERANCING ISO 8015

SURFACE TEXTURE UNLESS STATED	✓ Ra 6.3
FINISH	CLEAN REMOVE ALL BURRS



A31-Jul-2019 10:05	LCC	JST	JST	MANUFACTURE ONLY WHEN STATUS IS RELEASED		RELEASED
ISSUE	DATE OF ISSUE	MOD. No.	DRAWN BY	CHKD BY	APPD BY	STATUS
<div>© STFC 2019</div> <div></div> <div>TECHNOLOGY DEPARTMENT</div> <div>RUTHERFORD APPLETON LABORATORY</div> <div>HARWELL CAMPUS, DIDCOT, OXFORDSHIRE, OX11 0QX</div>				USED ON		
				_____ ?		
				? ?		
				? ?		
TITLE						
<div>GLUING JIG OUTER FRAME</div> <div>-----</div> <div>?</div>						
A3	SHEET 1 OF 1		TD-2580-0122			A